

Required Tools:



Step 1

Remove the trim panels around the old frame to expose the rivets or screws depending on your model you may need to remove the roof lining also to drill out rivets to remove the frame once the frame is removed clean and old glue off



Step 2

Take the frame from the kit and place in the hole to check fit as they are made to be tight fit, you may need to file where the screws join the frame together once you're happy remove the frame now take the glue and with pre-cut nozzle apply even glue bead around the edge of the frame and then place in hole



Step 3

There are four holes pre-drilled as you don't need many rivets to hold the frame as it is glued in with the help of someone they must hold the inner U-section inside the vehicle around the edge of the frame while the other person drills through with the drill bit supplied into the first lip. Then pop rivet together, drill extra holes where needed to hold the inner frame and we recommend no more than 10 rivets is needed, clean off all excess glue.



Step 4

You may find you need to alter trims, we found we had to unwrap the cover and cut 8mm off the edges of the trim that tucks into the frame edge, then rewrap. Then you can refit the inner trim work which is held in by the U-section around the window. We used a pair of scissors or a sharp knife for this. The last job, which you need to take time with, is fitting the black bead to cover up the rivets. A flat screwdriver or plastic trim tool is best for this job and plenty of patience.