

## Required Tools:



### Step 1

Remove the trim panels around the old frame to expose the rivets or screws depending on your model you may need to remove the roof lining also to drill out rivets to remove the frame once the frame is removed clean and old glue off



### Step 2

Take the frame from the kit and place in the hole to check fit as they are made to be tight fit, you may need to file where the screws join the frame together once you are happy remove the frame now take the glue and with precut nozzle apply even glue bead around the edge of the frame and then place in hole



### Step 3

There are four holes pre drilled as you don't need many rivets to hold frame as it is glued in with the help of someone they must hold the inner u section inside the vehicle around edge of the frame while the other person drills through with the drill bit supplied into the first lip Then pop rivet together drill extra holes where needed to hold the inner frame and we recommend no more than 10 rivets is needed clean off all excess glue



### Step 4

You may find you need to alter trims we found we had to unwrap cover and cut 8mm off edges of trim that tucks into frame edge then rewrap then you can refit inner trim work which is held in by u section round window we used pair of scissors or sharp knife for this then last job which you need to take time with is fitting the black bead to cover up the rivets a flat screw driver or plastic trim tool is best for this job and plenty of patience.