

## Required Tools:



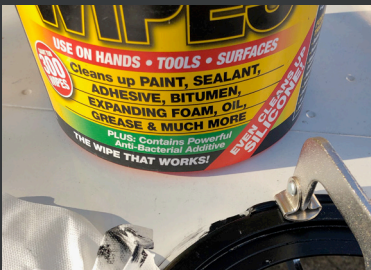
### Step 1

First remove the old sunroof and frame work clean off the old glue and dirt from around edge the of hole make sure the new roof frame fits the hole



### Step 2

From the kit take a wipe from the kit and clean the frame and roof then with the primer and cotton bud supplied carefully prime round edge of the hole no more than 10mm or primer will show also prime frame face that meets the roof then leave five minutes to dry



### Step 3

With glue and pre cut nozzle from kit apply an even glue line round the edge of the frame now place in hole you will need to clamp frame all way round then with builders wipes remove any glue from around frame then leave for two hours for glue to cure



### Step 4

Remove clamps and fit the two inner trims in their place, you can clamp in position with pop rivets and correct size drill bit from kit, drill and pop rivet into place if there is still a gap on badly cut headliner there is a rubber trim supplied in kit to finish edge off



### Step 5

Now your ready to fit roof glass with a new wipe clean and dry glass edge and inner frame then as before prime the glass and frame let this dry for 5mins apply an even bead of glue round inner frame and fit glass clean any excess of the inside you can fill frame to glass if you wish but its not necessary